

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
414.08035ZN	L.21/00223/25 O		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	8X35		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
MAJOR DIAMETER	7,76	7,97	7,82-7,83	10	0
WIDTH ACROSS FLATS	5,02	5,14	5,09-5,12	10	0
WIDTH ACROSS CORNERS	5,723 MIN		5,78-5,82	10	0
HEIGHT OF HEAD	4,10	4,40	4,15-4,17	10	0
APPEARANCE	ISO 6157-1		OK	10	0
NOMINAL LENGHT	34,50	35,50	34,77-34,94	10	0
HEAD DIAMETER	13,57	14,00	13,78-13,82	10	0
HEX SOCKET DEPTH	2,60 MIN		2,74-2,76	10	0
R	0,70 MIN		0,80-0,90	10	0
POINT LENGHT	MAX 2,50		1,59-1,63	10	0
THREAD	GO/NO GO		OK	10	0
W (WALL THICKNESS)	1,05 MIN		1,20-1,23	10	0
DW	13,07 MIN		13,07-13,08	10	0
R ANGULAR WIDTH	9,20 MAX		8,82-8,85	10	0
COATING THICKNESS	MIN 5UM		8,49-9,54	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°KZ559	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	X100	X100	X1000	X1000	X100						
Valore rilevato Measured Value	33,000	84,000	13,000	2,000	20,000						

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

